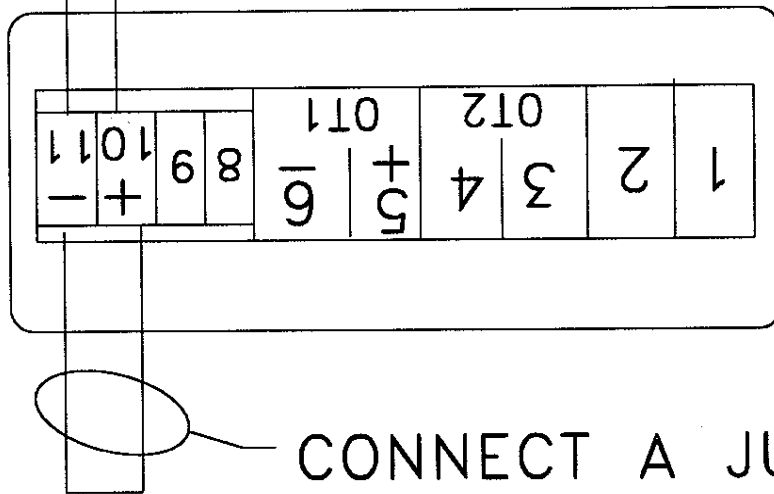


T/C

SD 31 CONTROLLER



J T/C

(+) WHT.

(-) BLK.

T T/C

(+) BLUE.

(-) RED.

CONNECT A JUMPER
ACROSS 10 & 11
HEAT MAT'L ABOVE
32 DEGREES
REMOVE JUMPER.